

ELECTRIC DRIVES



Product range of the VEM Group



VEM produces and designs regulated electric drive systems, special motors and special machines as well as drive technology and power generation components. The power range extends from 0.06 kW to 60 MW.

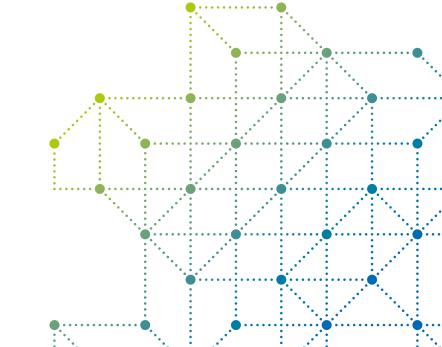
# Electric drives and systems for all applications

Currently there are 25 to 30 million electric machines with the three letters VEM in use worldwide. The roots of our development go back to the turn of the 20th century as Dresden advanced to the cradle of European electrical engineering. The first standard motor series, the first generator for pumped storage power plants, the most powerful offshore wind power generator worldwide in series production, the first memory motor – we have set all these milestones in past decades.

As one of the first companies in Germany, we started as early as the beginning of the 20<sup>th</sup> century with qualified vocational training. Today, engineers from renowned universities and colleges use their knowledge for your drive tasks. This transfer, coupled with the latest scientific findings, is the guarantee for innovative and technically advanced low-voltage and high-voltage products under the VEM brand that set standards worldwide.

Due to our creative scientific and technical personnel, we are able to realise the most unusual customer requirements quickly and with high quality standards. The predominant share of our products today is already customer-specific solutions. VEM also takes the responsibility for protecting the environment for ourselves and future generations by using resources sparingly and efficiently. We focus on energy-efficient drive solutions during our product and system development that ensure the efficient operation of your systems.

As with the 6 MW test facility for large machinery, we continuously invest in the further enhancement of our production facilities. All three sites have well-equipped factory halls with modern CNC machines. They can also meet unusual customer requirements. We guarantee compliance with the high quality level using our quality and environmental management system. Thus, we continue to ensure continuity and reliability to our customers in the whole world.



## Low-voltage machines

Size 56 ... 450

**Power range** 

	rower range
IEC standard motors with squirrel-cage rotor	0.06-160 kW
Sizes 56 – 315	
Efficiency class up to IE3	
Speeds 3 000, 1 500, 1 000, 750, 600, 500 rpm	
and pole-changing combinations	
IEC standard motors with squirrel-cage rotor	75–90 kW
Size 280	
Efficiency class IE4	
Speeds 3 000, 1 500 rpm	
Transnorm motors with squirrel-cage rotor	200–1000 kW
Sizes 315 – 450	
Efficiency class up to IE3	
Speeds 3 000, 1 500, 1 000, 750, 600, 500 rpm	
and pole-changing combinations	
Transnorm motors with squirrel-cage rotor	110-400 kW
Sizes 315 – 355	
Efficiency class IE4	
Speeds 3 000, 1 500 rpm	
Three-phase motors for ship operation	0.06–500 kW
Sizes 56 – 355	
Efficiency class up to IE3	
Speeds 3 000, 1 500, 1 000, 750 rpm	
Sea water protection according to various classification societies	
· DNV GL SE (DNV.GL)	
· Bureau Veritas (BV)	
· Lloyds Register of Shipping (LRS)	
· American Bureau of Shipping (ABS)	
· Russian Maritime Register of Shipping (RMRS)	
· Registro Italiano Navale (RINA)	
· Polski Rejestr Statkow (PRS)	
· Chinese Classification Society (CCS)	
Slip ring rotor motors	2.2-250 kW
Sizes 132 – 315, speeds 1 500, 1 000, 750, 600 rpm	
Explosion-protected motors according to 2014/34/EU (ATEX)	
in the ignition protection types:	
Increased Safety "e" ("eb")	0.12-320 kW
Flame-proof Enclosure "d/de" ("db/db eb")	0.12-630 kW
"n" non sparking (increased safety "ec") Zone 2	0.06-710 kW
Protection by Enclosure "tb" Zone 21	0.06-710 kW
Protection by Enclosure "tc" Zone 22	0.06-710 kW
Efficiency class un to IE3	

Efficiency class up to IE3

	Power range
Three-phase compact drives	0.55–22 kW
Efficiency class up to IE5	
Variable speed three-phase drives with squirrel-cage rotor	0.75–1000 kW
Three-phase motors for use in mechanical	1.5–710 kW
smoke and heat extraction devices (DIN EN 12101-3:2015)	
for load temperatures of 200 °C, 300 °C and 400 °C	
Efficiency class up to IE3	
Drive solutions for the steel and rolling mill industry	
Three-phase roller table motors	0.3–290 kW
Three-phase roller table gear motors	0.4–450 kW
Three-phase motors for cranes in steel mills	2.3-430 kW
Efficiency class up to IE3	
Permanently excited synchronous motors for converter operation	
Ultra-Premium Efficiency motors	0.12–75 kW
High-power motors	0.18-315 kW
Efficiency class up to IE5	
Three-phase asynchronous generators	5.5-710 kVA
Built-in motors	0.06–710 kW
Single-phase motors	0.06–2.2 kW

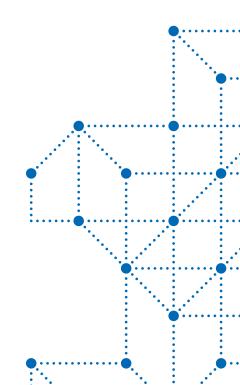
#### Modifications

- $\cdot$  base and flange design
- $\cdot$  attached brake
- $\cdot$  attached star-delta switch
- $\cdot$  with thermal winding protection
- $\cdot$  with external fan
- $\cdot$  pole switching
- · voltage switching
- · memory version (RFID transponder)
- $\cdot$  with incremental encoder (IGR) or tachogenerator

#### Possible cooling types

self-ventilated, IC 411 force-ventilated, IC 416 force-ventilated, IC 418 not ventilated, IC 410 water-cooled, IC 71W (IC 31W)

for mains-powered motors efficiency classes according to IEC/EN 60034-30-1/IEC/EN 60034-2-1 for motors with variable speed efficiency classes according to IEC/EN 60034-30-2/IEC/EN 60034-2-3



## Feel presence

We are quick and flexible with our flat structures. The proximity to you is important for us. No matter whether in Europe, in the Near and Far East, in Asia or America – you will find a VEM contact person very close to you. The contact is at your side as partner, supports and accompanies your project until successful completion, reliably, competently and honestly.

We are expanding our sales network to cope with the growing market share of VEM products outside Germany. Expect technically advanced, innovative solutions of your drive project that comply with all current standards and environmental standards.

## Secure know-how

As an innovative group of companies, we see ourselves as your partner for system solutions in drive technology. Our specialist departments have many years of experience and high competence for the calculation, layout and design of electric drive systems and individual components. A high vertical integration also guarantees you short delivery times.

Our service does not end with the handover of finished drive systems and individual products. With a range of qualified services, we help you to ensure the productivity and constant availability of your systems. State of the art test facilities at various locations and mobile measuring equipment are available for complex examinations and extensive tests. This is how we see comprehensive service.

> Sophisticated engineering and "Made in Germany" quality work are considered as trademarks of VEM.

Our product range is structured, modularly designed, future-proof and expandable.



VEM Product range | 7

High-voltage machines from VEM are customised exactly to the requirements of the customer. In doing so, we draw on more than 130 years of experience in electrical engineering.

# High-voltage and special machines

#### High-voltage transnorm motors

Sizes/type of protection 400 – 450, IP 55 Speeds 3 000, 1 500, 1 000, 750 rpm Rated voltages 2.2...6.6 kV and 9...11 kV, 50 Hz (60 Hz on request)

#### Steel and rolling mills

Voltage range: 690 V to 11 kV Frequencies: converter operation Cooling types: air-water or air-air heat exchanger, water jacket cooling Types of construction: IM B3, IM V1 and IM 7115 and modifications Bearing: rolling or sliding bearing

Asynchronous motors with squirrel-cage rotor Torque: 5 to 500 kNm Number of poles: 2-, 4-, 6-, 8- up to 24-pole

Synchronous motors with all-pole & salient pole rotor/with brushless and brush excitation Torque: 10 to 4000 kNm Number of poles: 4-, 6-, 8- up to 36-pole

#### Chemicals, oil and gas industry

Explosion-protected motors Voltage range: 690 V to 13.8 kV Frequencies: Mains power and converter operation Cooling types: air-water or air-air heat exchanger Types of construction: IM B3 and IM 7115 and modifications Bearing: rolling or sliding bearing

#### Ignition protection types

"n" (non sparking), increased safety "e", pressurised enclosure "p"

Asynchronous motors with squirrel-cage rotor 500 – 14 000 kW Number of poles: 2-, 4-, 6-, 8- up to 16-pole

Synchronous motors with salient pole rotor, brushless 2000 – 60 000 kW

Number of poles: 4-, 6-, 8- up to 72-pole

#### **Power plants**

#### **Power range**

500 - 60 000 kW

#### Asynchronous motors and

synchronous motors with squirrel-cage rotor200 – 22 000 kWNumber of poles: (2-), 4-, 6-, 8- up to 28-poleVoltage range: 690 V to 13.8 kVFrequencies: Mains power and converter operationCooling types: air-water or air-air heat exchanger,<br/>special design with water jacket coolingTypes of construction: IM B3 and IM V1<br/>and modificationsBearing: rolling or sliding bearing

#### **Cement and mining industry**

**Power range** 

Voltage range: 690 V to 13.8 kV Frequencies: Converter operation Cooling types: air-water or air-air heat exchanger, water jacket cooling Types of construction: IM B3, IM V1 and IM 7115 and modifications Bearing: rolling or sliding bearing

#### Asynchronous motors with squirrel-cage rotor 200 – 28 000 kW Number of poles: 4-, 6-, 8- up to 16-pole Asynchronous motors with

slip ring rotor with and without KBAV250 - 15000 kWNumber of poles: 4-, 6-, 8- up to 16-pole

### Synchronous motors with all-pole & salient pole rotor/with brushless and

brush excitation Number of poles: 4-, 6-, 8- up to 72-pole

#### Permanently excited synchronous motors

Number of poles: 24-, 3-2 up to 36-pole Torque: 650 kNm

#### Water technology

#### **Power range**

Voltage range: 690 V to 13.8 kV Frequencies: Mains power and converter operation Cooling types: air-water or air-air heat exchanger, water jacket cooling also continuous ventilation with filter Types of construction: IM B3 and IM V1 and modifications Bearing: rolling or sliding bearing

#### Asynchronous motors with squirrel-cage rotor 200-15000 kW

Number of poles: 2-, 4-, 6-, 8- up to 32-pole

#### Asynchronous motors with

slip ring rotor with and without KBAV	500–15000 kW
(short-circuit and brush lifting device)	
Number of poles: 4-, 6-, 8- up to 16-pole	

#### Synchronous motors with all-pole &

salient pole rotor/with brushless500-60 000 kWand brush excitationNumber of poles: 4-, 6-, 8- up to 36-pole

#### Permanently excited synchronous motors Number of poles: 24-, 32- up to 36-pole

Torque: 650 kNm

#### **Renewable energies**

**Power range** 

#### Wind power Cooling types: air-water or air-air heat exchanger, water jacket cooling Frequencies: 50/60 Hz or for converter operation

1 500 – 7 000 kVA
1 500 – 7 000 kVA
1 500 – 5 000 kVA

Power range

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•••••	
	Shipbuilding
	Sinpbanang
	Asymphysical metars with squirrel asgo rates
	Asynchronous motors with squirrel-cage rotor
	special and auxiliary drives
	Voltage range: 400 V to 11 000 V
	Frequencies: 50/60 Hz or for converter operation
	Number of poles: 4-pole to 12-pole
the second s	Cooling types: air-water heat exchanger
	Our character and an article and a selection of the selec
	Synchronous generators with all-pole or salient
	brushless or with slip ring
	Voltage range: 400 V to 11 000 V
and the second se	Number of poles: 4-pole to 14-pole
and the second design of the s	Cooling types: air-water heat exchanger
State of the second sec	
	Shaft generators (slow running)
and the second s	Voltage range: 400 V to 6 600 V
Contraction of the second second	Frequencies: 7 Hz10 Hz20 Hz (at the conver
	Number of poles: 16-pole (24-pole on request)
	A supervision meters with services I as a retain
	Asynchronous motors with squirrel-cage rotor a
	or lateral thruster drives
	Voltage range: 400 V to 11 000 V
11	Frequencies: 50/60 Hz or for converter operation
and the second s	Number of poles: 4-, 6- or 8-pole
	Asynchronous motors with squirrel-cage rotor
4	for propulsion drive
	Voltage range: 400 V to 11 000 V for direct drive a
	500 V to 4 500 V for converter operation
	Number of poles: 4-pole to 24-pole
	Number of poles. 4-pole to 24-pole
	Synchronous motors for propulsion drive
	Voltage range: 690 V to 6 600 V for converter opera
	Number of poles: 16-pole (6-pole to 24-pole on re
Sector And Sector Sector Sector	
	Traffic engineering
	name engineering
	Traction drives for rail vehicles,
	electrically driven buses and special vehicles
	Three-phase asynchronous traction motors (monor
- The	Three-phase asynchronous traction motors (trams)
1 and the second	Three-phase asynchronous traction motors
All and a second second	(suburban and underground railways)
ALL AND A	Three-phase asynchronous traction motors (multip
and the second	Three-phase asynchronous traction motors (honor)
mar 1	Three-phase asynchronous traction motors (tooling)
	Three-phase synchronous traction generators (rail
and the second second	Three-phase asynchronous traction motors (rail
at the second se	Three-phase synchronous PM traction generators (
a start all a la	Three-phase synchronous on-board generators (
and a set of the	Three-phase synchronous traction generators (min
A REAL PORT OF LAND	
and the second s	

## for 500 - 5000 kWt pole rotor, $500 - 30\,000$ kVA $480 - 10\,000 \text{ kVA} / 480 - 10\,000 \text{ kW}$ rter) as thruster 500 - 5000 kW500-15000 kW nd $5\,000 - 30\,000 \text{ kW}$ ation equest)

### Power range

up to 125 kW up to 130 kW up to 250 kW up to 750 kW up to 1 800 kW
up to 130 kW up to 250 kW up to 750 kW
up to 250 kW up to 750 kW
up to 750 kW
up to 750 kW
•
up to 1 800 kW
•
up to 250 kW
up to 3 000 kVA
up to 3 000 kW
up to 3 000 kVA
up to 300 kVA
up to 4 000 kVA



# Power converters for regulated drive systems

### in low-voltage and medium-voltage design for the speed regulation of direct current and three-phase motors

#### Power converter for the speed regulation of direct current motors

Input voltage	3 AC 380 V – 1 000 V
Output voltage	DC 400 V-1000 V
Power range	100 kW to 28 000 kW
Design	Adapted to customer requirement, ready to connect cabinet design with
	armature and field converters, information electronics, monitoring devices,
	control unit etc. with 6, 12, 18 or 24 pulse switching, as irreversible or
	reversing drive
Cooling type	Air cooling or water cooling

#### Converter for the speed regulation of three-phase motors

Low-voltage converter		
Input voltage	3 AC 380 V-690 V	
Power range	Air cooling model VEMoDI	RIVE
	1.5 kW to 315 kW as comp	pact device, 75 kW to 3 000 kW as cabinet device
	Water cooling	
	315 kW to 5600 kW as ca	binet device
Design	IGBT converter in ready to	connect cabinet design with
	6 or 12 pulse switching	
	Mains power converter:	2-quadrant operation (diodes or low harmonic supply)
		4-quadrant operation (IGBT supply)
	Motor power converter:	Single drive
		Multiple motor drive
Medium-voltage converter		
Input voltage	3 AC 2.3/3.3/4/4.16/6/6.6	kV (higher voltages on request)
Power range	Air cooling	
	200 kW to 7 000 kW	
	Water cooling	
	1 800 kW to 27 000 kW	
Design	Multilevel IGBT converter i	n ready-to-connect cabinet design for 2Q or 4Q operation,
	air-cooled, to control three	-phase asynchronous motors
	Multilevel IGCT converter i	n ready-to-connect cabinet design for 2Q operation, air-
		ntrol three-phase asynchronous and/or synchronous motors

Sub-synchronous power converter cascades for the speed regulation of three-phase slip ring rotor motors In the case of the sub-synchronous cascade (USK), the slip power of the slip ring rotor motor is fed back into the grid via a rectifier and a grid-cleared inverter.

Design

USK, consisting of uncontrolled rectifier, mains-operated inverter, information part, DC smoothing choke, changeover device, quick action switch or thyristor quenching device (TLE), air or water cooling, with or without regenerative transformer, with or without starter

Power range 500 to 12 000 kW

#### Power converter for special applications

#### Start-up converter for synchronous motors (LCI)

Design	LCI, consisting of rectifier on the mains side, inverter on the machine side,
	control cabinet, excitation unit, three-phase choke, DC intermediate circuit choke,
	air cooling
Output voltage	>11 kV due to connection in parallel
Output power	up to 80 MVA

#### Excitation units for synchronous motors

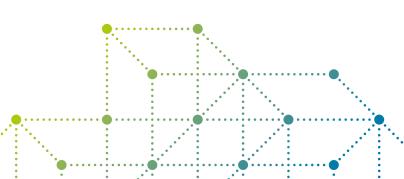
Design	ready to connect cabinet unit for generation of the excitation current for
	synchronous motors
Principle	static excitation up to 1 200 A
	Auxiliary excitation for brushless synchronous motors

#### Other system components

- $\cdot$  power converter transformers as oil or dry transformer
- $\cdot$  switchgear, MCCs
- $\cdot$  automation systems

#### **Other services**

- · Project engineering
- $\cdot$  Service and commissioning
- $\cdot$  Spare parts





From the individual component to the system solution

# Service

With the delivery of your drive, our Customer Service is available as contact for you. The team supports you as operator of high quality machines and systems with a wide range of services.

- Testing house services and contract manufacturing
- Mechanical analyses for condition and error diagnostics
- · Installations and commissioning
- · Technical services
- · On-call service
- · Maintenance
- · Inspection
- · Repair
- · Training
- Spare parts supply

From the individual component to the system solution – drive machinery of the VEM long-established brand keep things moving in power plants and chemical plants, in explosion-protected areas and in ventilation and pump technology, in the steel industry and in shipbuilding as well as in other industrial sectors. We manufacture a comprehensive product range in the Dresden, Wernigerode and Zwickau sites and the production facilities in Most and Pieštany. This ranges from the smallest compact drive to the high-voltage drive and covers the power range of 0.06 kW to 60 MW. The customer-specific design of the range of drive machines is a trademark of VEM. This includes energy saving motors in the efficiency classes IE3 to IE5 and efficient system solutions that distinguish VEM as specialist for complex drive solutions. We provide a range of regulated individual drives as compact variant to complex multiple motor drives including planning under the VEMoDRIVE brand. VEMoDRIVE includes regulated drive systems consisting of motors, frequency converters/power converters and transformers for low and medium voltage.



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